

Maintenance Manual

ATLAS FORCES

UNIQUE IN EVERY RESPECT



PUMP ACTION



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www.atlasforces.com

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GÜLER WORLD
INDUSTRY & TECHNOLOGIES INC.

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UNIQUE IN EVERY RESPECT ABOUT US

Since the day we were established, we, as ATLAS FORCES, have always aimed to keep customer satisfaction at the highest level by establishing a sales network in the defense sector, hunting rifles and military equipment.

We continue to serve with many products that the industry needs, from REWOLD, which is considered to be the best tactical rifle in the world, to shotguns with magazines, bullpups, pumps, semi-automatic shotguns, superpose and single shotguns.

We know how long a skill a defensive weapon requires. We at ATLAS FORCES have a solid industrial heritage that is strengthened by the expertise of our employees and the constant pursuit of innovation in our core technologies. With a sustainable business model, we continue to follow a long-term growth path that will create value for all our stakeholders. Our firearms, each of which is a work of art of a different delicacy, and which takes a long time to manufacture according to its model, passes only through the hands of experienced and expert masters during the time it spends in our factory.

ATLAS weapons are designed for superior performance. The production process relies on the precision of both modern technology and professional craftsmanship to meet the quality our customers expect. Our products have managed to become one of the most recognized brands in the world of firearms for civilians, suppliers and military customers.

Since our inception, we strive to ensure that every product we offer is unmatched in terms of quality, precision and world-class customer service. By making use of our design and production efficiency, we were able to offer our consumers valuable, special and quality products.

We love to produce high quality products and we always care about our suppliers more than any of our competitors. Our belief in the high value placed on reliable self-defense tools has led us to success over the years. As our company continues to grow, our commitment to continuing to deliver quality products, affordability and a level of service unprecedented in the firearms industry remains.

Not only do our firearms work well mechanically, we even test the mechanism parts inside. We believe that the subtleties in the details are important.

Our R&D department always attaches importance to testing in order to design creative, talent-enhancing and logical solutions to the ongoing dynamic challenges encountered in the field. State-of-the-art engineering, manufacturing and quality assurance methods are integrated into leading technologies that ensure the

products we manufacture exceed even the best industry standards. All of our products are rigorously tested in the toughest environments and under extreme conditions. Our unmatched manufacturing standards precede operational field experience leading to the use of tactical accessories.

As important as it is for hunting rifles to work with zero error mechanically, it is extremely important that the stock is accompanied by its perfect unity. A shotgun stock isn't made just to look good. It increases the ability of the forend shooters to observe the target much faster with their rifles, and also affects the success rate of their shots.

Our primary goal is to provide our customers, law enforcement and military personnel with the tools they need to defend their home, family or themselves and fulfill their duties, giving them the advantage they need, and providing optimum security and operational readiness. Everyone wants safety and security for their loved ones. We adopt a management system that provides leadership at all levels, using our workforce, processes and technology effectively to achieve sustainable success.

Producing robust and reliable products with strong target detection is among the priorities that make Atlas Atlas. We are committed to helping the world build self-confidence in defense and security. If the firearm in your hand is 100% suitable for you, you will definitely hit at least 7 out of 10 shots.

A firearm has a highly complex mechanism made up of countless sensitive parts. For example, in order for the trigger mechanism of a shotgun to be durable, the metal parts must fit together perfectly, so each piece is cut with a precision of 1/200 of 1 mm. This is a margin of error less than a hair's thickness. The most important part is where the chamber of the rifle is attached to the mechanism.

For this, the spark etching method is mostly used, which can cut extremely accurately. This reveals the fine workmanship in the production of firearms. Whether the last chamber closes perfectly or not is tested by our expert teams. An important step to prevent accidents from happening when you pull the trigger. We are aware of how and how much skill any firearm requires. Innovative mechanical design, meticulous manufacturing processes and innovative materials used in weapons stand out as the defining features of ATLAS and distinguish the company from other companies in this sector.





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SAFETY RULES

Observe these rules of safe gun handling

1. Always keep the muzzle pointed in a safe direction. Watch the muzzle at all times: never point a gun, accidentally or intentionally, at any person or anything you do not intend to shoot. Identify the target before shooting; do not shoot at sounds.
2. Always treat a gun as if it is loaded – it may be!
3. Keep your finger off the trigger while operating the action and at all other times until you are ready to shoot.
4. Keep the safety "on" or in the "safe" position at all times until you are ready to fire. Do not rely on your gun's safety, the safety on any gun is a mechanical device and is not intended as a substitute for common sense or safe gun handling.
5. Learn how your gun functions and handles. If you do not thoroughly understand the proper use and care of your gun, seek the advice of someone who is knowledgeable.
6. Do not alter or modify any part of the firearm.
7. Store guns unloaded, separate from any ammunition, and out of the reach of children.
8. Be sure the barrel is clear of any obstructions before loading. Make it a habit to check the barrel every time before loading.
9. Be sure you have and use the proper ammunition. A 12 gauge shell will enter a 12 gauge chamber far enough so that a 12 gauge shell can be loaded behind it. Also, a 3 inch shell may fit into a 2 1/2 inch chamber, but the crimp at the mouth of the Shell will unfold into the forcing cone. If either of these things occur and you fire the gun, the gun will explode, damaging the gun and possibly causing serious injury or death to you and those around you.
10. Wear protective shooting glasses and adequate ear protection when shooting.
11. Never climb or jump over anything, such as a tree, fence, or ditch, with a loaded gun. Open the barrel, remove the shells and hand the gun to someone else or place it on the ground on the other side of the obstacle before crossing it yourself. Do not lean a gun against a tree or other object; it could fail and possibly discharge.

12. Do not shoot at a hard surface or at water. Bullet and shot can ricochet or bounce off and travel in unpredictable directions with great velocity.
13. Never transport a loaded gun. Do not place a loaded gun into a vehicle. The gun should be unloaded and placed into a case when not in use.
14. Never drink alcoholic beverages before or during shooting.

ABOUT YOUR PUMP SHOTGUN

Your shotgun is manually operated. Once a shell has been fired, the locking lug in the bolt moves down, unlocking the gun. The forearm can then be moved to the rear and forward again, ejecting and loading a new shell.

To open the bolt without firing the gun, depress the action bar lock, located just beside and forward of the trigger. This allows for opening the action without dry firing.

The magazine tube will only accept 5pcs. 2 3/4. Shells or 4 pcs. 3" shells

Please check if your shotgun model includes mobile chokes.

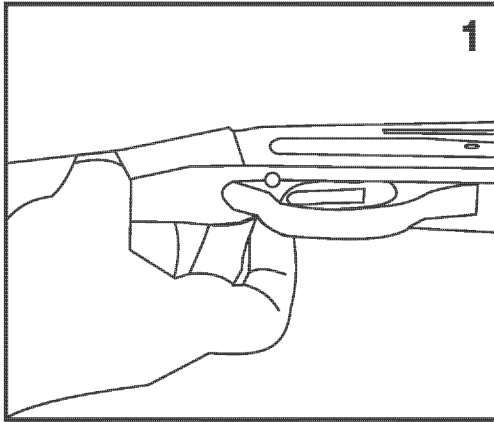
SAFETY CATCH

The safety is designed to stop the trigger mechanism.

DON'T RELY ON YOUR GUN'S SAFETY TREAT EVERY GUN AS IF TWERE LOADED AND READY TO FIRE. The safety on any gun is a mechanical device, and it is not intended as a substitute for common sense or safe gun handling. Always keep the muzzle pointed in a safe direction.

A- The safety is located behind the trigger, and provides protection against accidental or unintentional discharge under normal usage when properly used.

B- To engage the safety, push the button so that it protrudes from the right side of the gun and the **RED BAND MARKING CAN NOT BE SEEN**. The safety should always be in the "on" or "safe" position until you intend to fire the gun. **(Photo 1)**

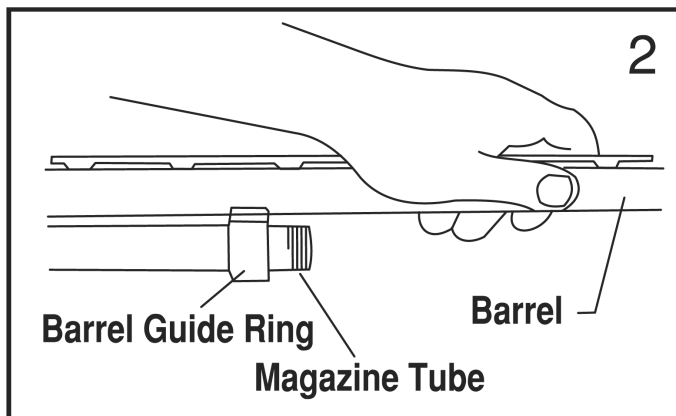


C- When you are ready to fire the gun, press the safety button to the "off" position so that the safety protrudes from the left side of the gun and the RED BAND MARKING IS SHOWING.

DANGER: The gun will fire when the trigger is pulled intentionally or accidentally when the RED BAND MARKING IS SHOWING.

ASSEMBLY

1. Remove the magazine cap.
2. Press upward on the action bar lock. Pull the forearm approximately half way rearward.
3. Hold the barrel ahead of the barrel guide ring (**See Picture 2**).



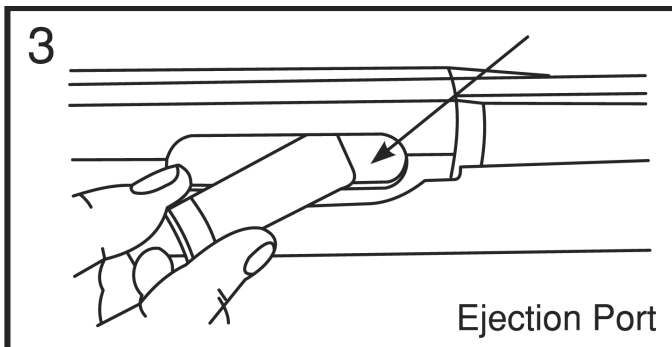
4. Slide the barrel guide ring over the magazine tube. Clean the barrel following the instructions on Page 12.
5. Press upward on the action bar lock.
6. Align the ejector on the inside of the barrel with the slot in the bolt.
7. Carefully set the barrel into the receiver. DO NOT FORCE IT!
8. Replace the magazine cap. Tighten.

DISASSEMBLY

1. Make sure the gun is unloaded!
2. Point firearm in a safe direction.
3. Push up on the action bar lock.
4. Slide forearm forward half way.
5. Unscrew and remove the magazine cap.
6. Pull the barrel carefully out of the receiver.
7. Push the carrier forward.
8. Press and hold the action bar lock.
9. Slide the forearm forward and off the magazine tube.

LOADING YOUR SHOTGUN -ONE SHELL ONLY-

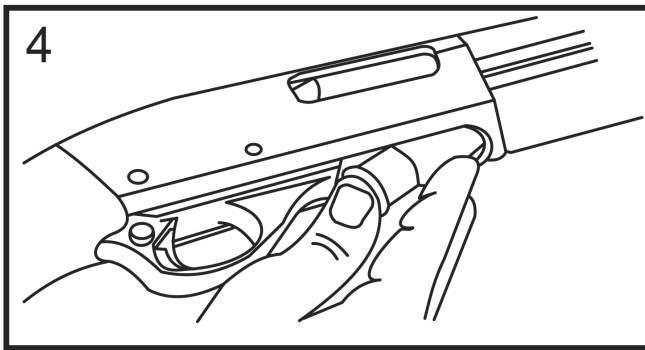
1. Put safety in the "on" position.
2. Point the gun in a safe direction.
3. Push up on the action bar lock.
4. Pull the forearm completely to the rear and carefully hold it for the return spring models.
5. Put one shell through the ejection port, making sure it is the correct gauge and length. **(See Picture 3)**
6. Push the forearm forward and close the action.



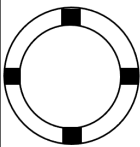
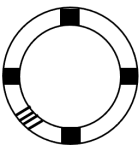
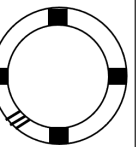
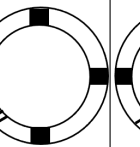
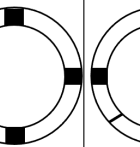

FULLY LOADING YOUR SHOTGUN

1. Put safety in the "on" position.
2. Point the gun in a safe direction.
3. Push up on the action bar lock.
4. Pull the forearm completely to the rear and carefully hold it for the return spring models.
5. Put one shell through the ejection port, making sure it is the correct gauge and length. (See Picture 3)
6. Push the forearm forward and close the action.
7. Push a shell upward against the bottom of the carrier. **(See Picture 4)**
8. Push two (2) to four (4) shells, one at a time, fully forward into the magazine tube.

FOR THE MODELS WITH RETURN SPRING IN THE FOREND. YOU DO NOT NEED TO PUSH THE FOREARM TO CLOSE THE ACTION. THIS WILL BE DONE AUTOMATICALLY. BY THE HELP OF THE SPRING. THE SPRING WILL CLOSE THE ACTION AT A VERY FAST RATE. USE CAUTION AND WATCH OUT FOR YOUR FINGERS AND LOOSE CLOTHING.



USAGE OF CHOKE TUBES (IF YOUR SHOTGUN INCLUDES)

	SKEET	I C	M	I M	F	X F
CHOKE TUBE						
BBL	C L	****	***	**	*	X F

The choke controls how open or tight the pattern of the shot will be. The chart below lists the chokes available {from open to tight}, and the corresponding marks that indicate the specific choke.

Never fire your gun or run cleaning tools through a barrel that uses a choke tube without having a choke installed. The threads of the choke tube and the internal threads, of the barrel should be cleaned after each use and before installation of the tube.

To install a tube, insert the tube into the top of the barrel and tighten with your fingers. Once the tube is finger tightened, tighten the rest of the way with the appropriate choke tube wrench until the tube is snug. DO NOT over tighten or forcefully tighten with the wrench.

IMPORTANT USAGE OF STEEL SHOT

The choke {before constriction} in all modern shotguns has been established based on the pattern performance of shot shells loaded with lead shot. When using steel shot shells, you will notice a different performance in pattern density versus the established lead shot pattern, because the steel shot is harder and lighter than lead shot.

You should be aware of the following differences and cautions:

Never shoot steel shot loads in a full choked barrel or an improved modified choked barrel. Doing so, may cause the barrel to swell or rupture. In general, steel shot fired with a modified choke will produce the equivalent of a lead full choke pattern. This will be true of all steel shot sized up to and including no. 2. The established improved cylinder chokes will produce the equivalent of a {lead} modified pattern. All steel shot sized larger than no. 2. and including special sized such as F,T, etc., should be used only with improved cylinder chokes. These steel shot sizes, when used in an improved cylinder choke, will produce equivalent to {lead} full choke patterns. The established cylinder choke or bore will produce the equivalent of a modified {lead} pattern. Additional information concerning the use of steel shot is available from the ammunition companies.

MAINTENANCE AND CLEANING

Caution: Make sure the gun is UNLOADED.

1. Make sure the broad, polished finely fitted mating surface of the breech block and receiver is especially clean and lightly oiled with high quality gun oil. Do not use silicone or lanolin (Do not use WD-40).

2. Run an oil patch through the bore with a cleaning rod starting from the breech end. To prevent leading, use a cleaning solvent and brass brush to clean the bore periodically. Follow this cleaning with one or two clean oil patches. Important: If your gun is equipped with choke tubes, do not use a brass brush to clean the barrels without having a choke tube installed. Barrels that utilize choke tubes must also have the choke tubes removed to clean and oil the threads inside the barrel and the choke tubes themselves. This will protect the threads and prevent dirt build up that can cause tubes to become difficult to remove.

Never fire your gun without choke tubes snugly tightened in barrels. Do not ever tighten choke tubes. Wipe all exposed metal surfaces with an oiled cloth before storing. Do not squirt or pour oil into the inside mechanism because it may hamper proper functioning. After extended periods of heavy use, your gun professional cleaning and lubrication.

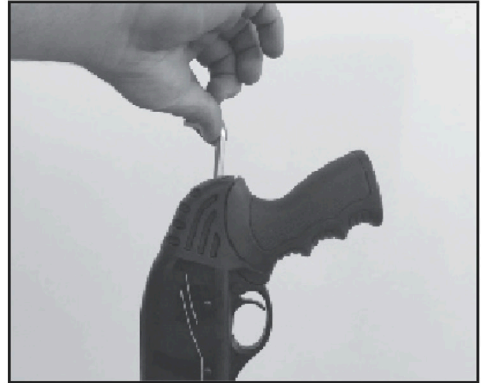
3. Care for your wood stock and forearm the same way you would a piece of furniture with the same finish.

STORAGE

Clean thoroughly oil your gun before storage. Store the gun in a case to prevent scratches and dents. Store your firearm in a dry place to prevent corrosion. Store the gun away from children and in a place where it cannot be obtained by those unauthorized to use it. Always store gun unloaded and separately from any ammunition.

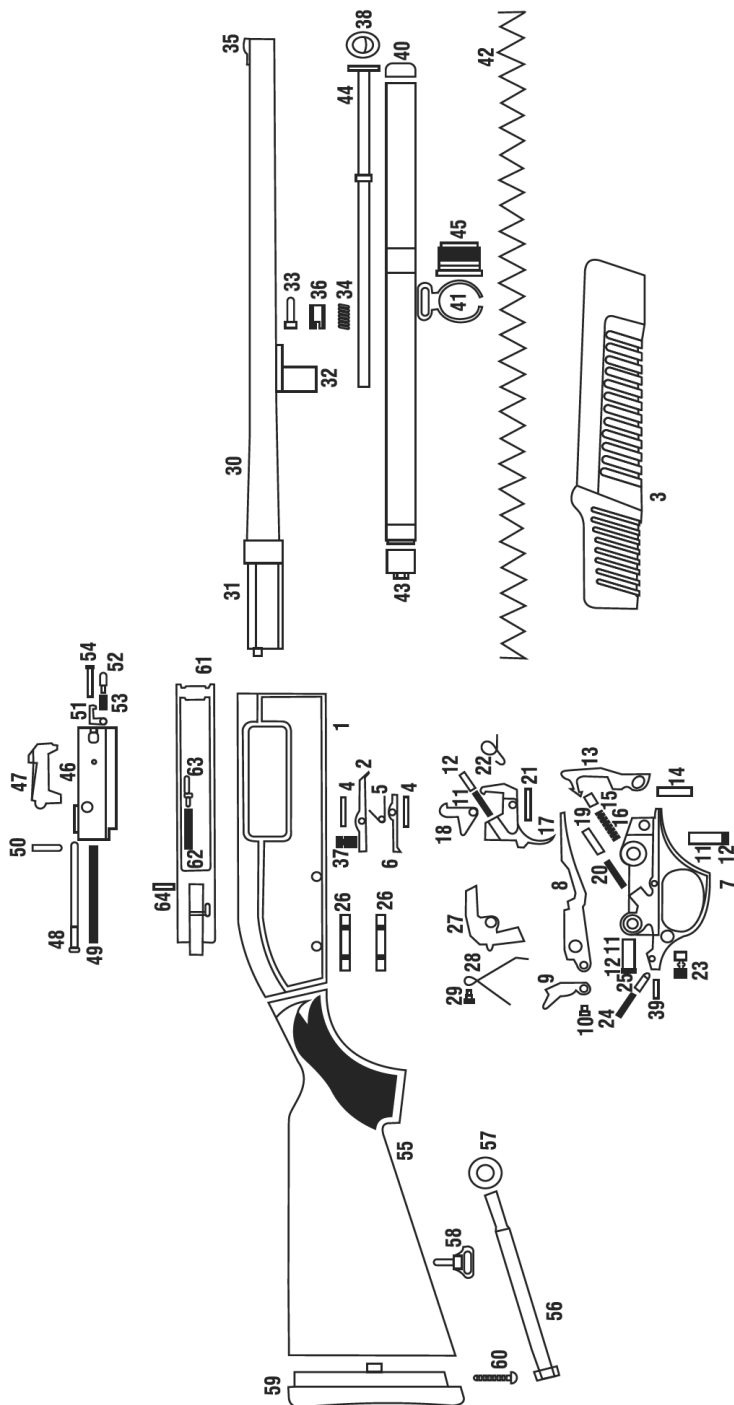
HAZARDOUS MATERIAL WARNING

Discharging firearms in poorly ventilated areas, cleaning firearms, or handling ammunition, may result in exposure to lead and other substances known to cause birth defects, reproductive harm, and other serious injury. Have adequate ventilation at all times. Wash hands thoroughly after exposure



Our products back stocks are optional as figures.

PART NO	DESCRIPTION	PART NO	DESCRIPTION
1	RECEIVER	33	PUMP RING PIN
2	CARRIER LATCH	34	PUMP RING SPRING
3	FORE-END	35	BEAD
4	CARRIER LATCH PIN	36	PUMP RING SCREW
5	CARTRIDGE HOLDER SPRING	37	METAL HOLDER SPRING
6	CARTRIDGE HOLDER	38	PLUG CAP
7	TRIGGER GROUP	39	SAFETY PIN
8	CARTRIDGE CARRIER	40	MAGAZINE UPPER CAP
9	CARTRIDGE LIFTER	41	SLING SWIVEL
10	CARTRIDGE LIFTER PIN	42	MAGAZINE SPRING
11	INTERNAL SAFETY SPRING	43	CARTRIDGE EJECTOR PLUG
12	INTERNAL SAFETY SPRING CASE	44	PLUG
13	HAMMER	45	MAGAZINE BOLT CAP
14	HAMMER PIN	46	BOLT ACTION
15	HAMMER PIN CAPSULE	47	FOREND INSERT SCREWS
16	HAMMER SPRING	48	FIRING PIN
17	TRIGGER	49	FIRING PIN SPRING
18	INTERNAL SAFETY	50	FIRING PIN HOLDER
19	INTERNAL SAFETY CAPSULE	51	EXTRACTOR
20	INTERNAL SAFETY SPRING	52	EXTRACTOR PIN
21	TRIGGER PIN	53	EXTRACTOR SPRING
22	TRIGGER SPRING	54	EXTRACTOR SPRING PIN
23	SAFETY	55	GRIP
24	SAFETY SPRING	56	HEAT SHIELD
25	SAFETY CAPSULE	57	HEAT SHIELD SCREW
26	CAPSULE PIN	58	SLING SWIVEL
27	UNLOADING LATCH	59	GRIP KEY
28	UNLOADING LATCH SPRING	60	GRIP SCREW
29	UNLOADING LATCH SPRING SCREW	61	SLIDING BAR
30	BARREL	62	SLIDING BAR SPRING
31	BARREL LUG	63	SLIDING BAR PIN
32	PUMP RING	64	SLIDING BAR RIVETING PIN



SERVICE AGREEMENT AND LIMITED WARRANTY

Atlas Forces Defence agrees to service its products free of charge for defects in materials and workmanship in accordance with the service agreement listed below. The obligation of Atlas Forces Defence Industries under this agreement is limited to the repair or replacement of unserviceable parts and does not cover any incidental or consequential damages. Other than the express warranty contained herein Atlas Forces Defence Industries makes no warranties, express or implied.

Atlas Forces Defence will repair or replace any unserviceable part(s) for two (2) year from date of purchase and further will supply free parts (Wood not included) for an additional two (2) years in accordance with the above warranty statement provided your firearm had not been altered, abused, willfully damaged, or damaged by overpressure ammunition. This agreement is not transferable; its benefits apply only to the original purchaser.

To obtain free service during the time this agreement is in effect, make sure your firearm is unloaded, and send it to Atlas Forces Defence Industries.

This agreement and the warranties contained herein are void if your registration card is not received with a copy of your sales slip within 30 days from date of purchase

WARANTY CARD

NAME OF PURCHASER: _____

ADRESS OF PRUCHASER: _____

CITY: _____ STATE: _____ ZIPCODE: _____

MOBILE PHONE: _____

PURCHASE DATE: _____

PRODUCTMODEL/NUMBER: _____

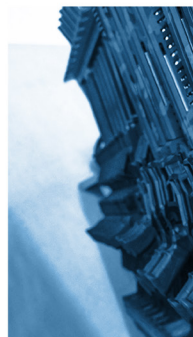
GAUGE: _____ SERIAL NUMBER: _____

PURCHASEPRICE: _____

STORE NAME: _____

SIGNATURE: _____





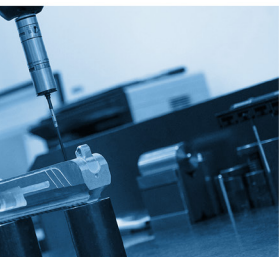


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